



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D3575-6

Job Sheet 189506



Part No: D3575-6

Job Qty: 2 pcs

Part Name: Cargo Floor Protector



Part Weight: 0 lbs

Job Created: 1/25/19

Due Date: 1/27/19

Type: SOLD

Note: DWG REV A IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Ship Via:

Status: New

Priority: Medium

Job Tracking No:

Created By: Jason Leroux

Description:

Location FG 237

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	1/27/19	1/27/19	0.23	0.46	Waterjet - Flow		SC 1/27/19
110	QC 2	2 pcs	1/27/19	1/27/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		SC 1/27/19
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		

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120 QC 8	2 pcs	1/27/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	DAS
				QC 8 - 38	38
				QC 8 - 39	9-89
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
130 Small Fab - 2 - B4B	2 pcs	1/27/19	0.00 0.26	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
140 QC 5	2 pcs	1/27/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 38	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
150 Packaging 3-1 - Stock - B4B	2 pcs	1/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	

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					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
160	QC 21 - SA	2 pcs	1/27/19	0.00 0.00	QC 21 - SA - 21	12
					QC 21 - SA - 70	12
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	21.3320 sf (10.666 ea)	100-Waterjet - Flow - 1	5743881		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	21	1,360	0		
Part Specifications						
Specifications could not be found.						

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DART AEROSPACE LTD		Work Order:	189506
Description: Cabin Floor Protector		Part Number:	D3575-6
Inspection Dwg: D3575	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.007	1		VS-01	
3.38	+/-0.030	3.38	1		Type	
6.50	+/-0.030	6.50	1			
26.13	+/-0.030	26.13	1			
30.13	+/-0.030	30.13	1			
2.00	+/-0.030	2.00	1			
3.50	+/-0.030	3.50	1			
14.25	+/-0.030	14.25	1			
25.13	+/-0.030	25.13	1			
29.38	+/-0.030	29.38	1			
30.38	+/-0.030	30.38	1			
31.50	+/-0.030	31.50	1			
1.00	+/-0.030	1.00	1			
4.38	+/-0.030	4.38	1			
14.50	+/-0.030	14.50	1			
16.00	+/-0.030	16.00	1			
23.13	+/-0.030	23.13	1			
26.88	+/-0.030	26.88	1			
27.69	+/-0.030	27.69	1			
1.00	+/-0.030	1.00	1			
3.75	+/-0.030	3.75	1			
9.63	+/-0.030	9.63	1			
16.13	+/-0.030	16.13	1			
28.06	+/-0.030	28.06	1			
32.15	+/-0.030	32.15	1			

Measured by:	SC	Audited by:	38	Prototype Approval:	N/A
Date:	19/01/25	Date:	19-01-28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	DA



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Container No: S148224



Part: D3575-6

Job No: 189506

Serial No/Batch: S148224

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/25/19